



## MARBLE

Lime-Based finishing for interior and exterior with marble effect

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### General Features

MARBLE is a lime-based finishing for indoor and outdoor use, formulated with marble powder and seasoned hydrated lime putty. The particular composition of this finishing guarantee a perfect workability and its thickness gives to the wall a durable protection. MARBLE is also a good natural antimould agent and allows a good permeability to the wall. MARBLE is washable and waterproof; it is neither flammable nor hazardous, being as mindful of the environment as of personal health.

### Appearance

Soft tones and cloudy shadings characterize MARBLE. The texture is fine and similar to the real marble.

### Recommended Use

MARBLE may be applied over exterior and interior surfaces over all kinds of plaster, plasterboard, and two-coat plaster, as long as they are treated with appropriate primers as outlined in the application specifications in the technical data sheet.

### Surface Preparation

The surface must be dry, dust free and with no humidity. Remove any imperfections from worn or previously painted surfaces by scraping or brushing. New or recent lime and cement mortars, premixed renderings, gypsum and plaster boards or pre-existing chalking lime plasters, must be prepared applying the specific PRIMER IS350. Prime the surface using a natural lime-based paint or with quartz paint before applying the finishing MARBLE.

On old synthetic paints or plasters, remove the synthetic finishing and wash the substrate with water. On surfaces prepared with new natural lime plasters it is suggested to wait for a period of minimum 20 days.

### Application techniques

Apply a first coat of MARBLE using a stainless steel trowel. When it's dry, after at least 6 hours apply the second coat of MARBLE using the same technique. To obtain the final effect, the second coat must be polished, before it is completely dry, with the inox trowel. The trowel must be kept wet with water during this lamination.

Do not apply MARBLE during rainy days and protect the facades from rain for at least 48 hours, until lime started to get hard.

### Application Conditions

- *Coverage:* 0,9-1,1 kg/sqm
- *Thinning:* the product is ready to use and requires no thinning.
- *Temperature for application:* between +5°C and +36°C.
- *Dry-to-touch times:* about 24 hours (recorded at 20°C and 75% RH)
- *Clean up:* with warm water.
- *Mixing:* stir thoroughly before use.



**ELEKTA**  
**ARMONIE DECORATIVE**  
IL COLORE SI ESPRIME

**Technical Data Sheet n. E 29.10**

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## Technical Features

- *Container size:* 25kg cans
- *Unit weight:* 1.6 kg/lt. (+/- 3%)
- *VOC content:* 1,88%
- *Storage temperature:* between +5°C and +36°C, do not freeze.
- *Washing-resistance:* the product is washable.

## Colors

MARBLE is colorable by adding TONER T ELEKTA to the MARBLE base, as per the quantities required in the color card, or use the ELEKTA TINTING SYSTEM.

## Health and Safety

The product is free from heavy metals such as chromium and lead, and is solvent-free. The product is non-hazardous if used according to its specifications. Due care and attention should be exercised when handling water-based paints. Containers, waste and any spills should be collected and disposed of in accordance with national and local laws regulating water-based coatings. Transport must comply with international agreements.

## Specification

Application of ELEKTA MARBLE (insert the color), a lime-based decorative finish with marble powder and seasoned grassello, made by GRUPPO GANI S.r.l in Como (Italy). The finish will be applied on a surface primed with ELEKTA PRIMER SEALER IS350 and treated with the specific basecoat SINTONIA TEX in white. MARBLE will be applied in 2 coats by a stainless steel trowel and, after the second coat will be worked by wet a inox trowel to obtain the glossy effect. Please refer to technical data sheet n. E 29.10, downloadable at [www.elektapainting.com](http://www.elektapainting.com).

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